

## Hancor

# BLUE SEAL® PIPE, WATERTIGHT PERFORMANCE

### THE PERFORMANCE YOU EXPECT. THE INNOVATIONS YOU NEED.

With over a century of experience, we're experts when it comes to drainage, providing innovative solutions for all kinds of applications. Our HDPE pipe delivers superior value while providing physical strength and structural design that just cannot be matched by metal or concrete.

Hancor's new patent pending, highly engineered composite pipe joining system, a unique combination of three different materials, is being described as the best watertight solution on the market.

BLUE SEAL is a gravity flow, watertight pipe ideal for storm sewers, detention systems, and cross, slope or edge drains. Other applications include golf courses, sports playing fields, or parking lot drainage, as well as irrigation ditch enclosures.

Available in a complete range of sizes from 12" - 60" (300 - 1500mm) diameters, this Hancor exclusive solution is 3rd party verified to meet 10.8 psi pressure and vacuum testing requirements and EPA Phase II Best Management Practices. Once again, Hancor leads the way in offering a 60" corrugated HDPE verified watertight joining system.

The unique feature that sets this system apart from any other is a highly engineered integral bell-and-spigot system that utilizes expanding structural foam technology for gasket support. This revolutionary coupling system maintains bell dimension after pressurization providing uniform tolerances to ensure the highest consistent performance not found in the corrugated pipe industry. Hancor's multicomposite reinforced bell design is easily recognized by its blue product identification wrap.

### 5 YEAR WARRANTY

BLUE SEAL, Hancor's new highly engineered composite pipe joining system is backed by an industry exclusive 5 year limited warranty.

**Hancor Service: Hancor representatives and engineers are committed to providing you with the answers to all your questions, including specifications, installation, backfill recommendations and more.**



Bury it and forget it.

### FEATURES

- Meets 10.8 psi water pressure and vacuum testing requirements.
- Addresses EPA Phase II Best Management Practices for long-term service reliability.
- Lightweight, high strength composite system requires less labor time for faster installations and reduced costs.
- Bell and gasket corrugation reinforcement provides uniform support not found in the corrugated polyethylene pipe industry.
- Fast bell-and-spigot joint assembly with unsurpassed structural integrity.
- HDPE pipe provides superior resistance to prevent rusting, deterioration or crumbling.

### BENEFITS

- Provides a visible commitment to better water quality, minimizing environmental impact.
- Prevents the contamination of soil and local waters from harmful substances such as sediment from construction runoff, lawn care products or automobile emissions.
- Avoids possible joint infiltration of sands and fines resulting in sinkholes and differential settlement to adjacent structures.
- Reduces the risk of blockage caused by vegetation infiltration into joints.
- Reduces soil migration.
- Exclusive 5 year limited warranty for superior value.



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